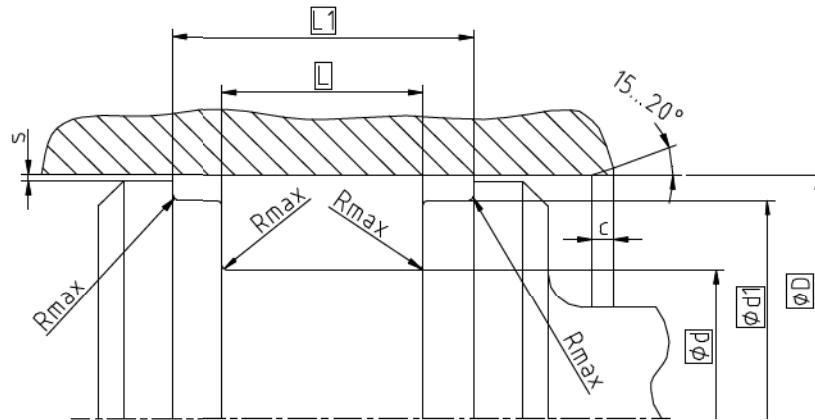
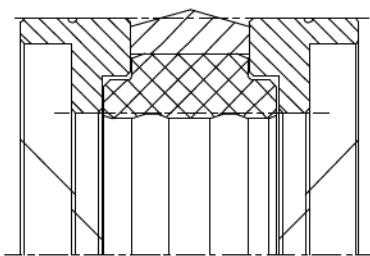


Seal housing



Surface roughness	Rtmax	Ra
Sliding Surface	$\leq 2,5 \mu\text{m}$	$0,1...0,5 \mu\text{m}$
Bottom of groove	$\leq 6,3 \mu\text{m}$	$\leq 1,6 \mu\text{m}$
Groove face	$\leq 15 \mu\text{m}$	$\leq 3 \mu\text{m}$

Ordering dimensions... Bearing area: 50...95% and a cutting depth of
0,5xRz based on Cref = 0%

Standard dimensions

ØD H9	Ød h9	Ød1 h8	L +0,2	L1	Rmax	c	s*
$\geq 20 \dots < 50$	D - 10	D - 3	12,5	20,5	0,4	4	0,4
$\geq 50 \dots < 80$	D - 15	D - 4	20	28	0,4	5	
$\geq 80 \dots < 150$	D - 20	D - 5	25	36	0,4	6	
$\geq 150 \dots < 400$	D - 25	D - 6	32	46	0,4	8,5	
$\geq 400 \dots < 600$	D - 30	D - 8	36	50	0,4	10	

* Extrusion gap applies to a temperature of 70 °C, higher temperatures require lower values.

Operating parameters

Sealing material	Energizer	Backup ring	Temperature	max. speed	max. pressure ¹
ECOPUR®	SKF ECORUBBER-1	SKF ECOTAL	-30 °C...+100 °C	0,3 m/s	1500 bar (150 MPa)
H-ECOPUR™			-20 °C...+100 °C		
S-ECOPUR™			-40 °C...+100 °C	0,4 m/s	
T-ECOPUR™	SKF ECOSIL		-40 °C...+100 °C	0,3 m/s	

The stated operation conditions represent general indications. It is recommended not to use all maximum values simultaneously. Surface speed limits apply only to the presence of adequate lubrication film.

¹ Pressure ratings depend on the size of the extrusion gap.² ≤ Ø260mm: SKF ECOTAL ; > Ø260mm: SKF ECOMID

Ordering example

K09-H, D=100mm, d=80mm, d1=95, L=25mm, L1=36mm, ECOPUR® / SKF ECORUBBER-1 / SKF ECOTAL

Piston Seal K09-D 100 x 80/95 x 25/36 ECOPUR® / SKF ECORUBBER-1 / SKF ECOTAL
 Profile D x d/d1 x L/L1 Sealing material / Energizer / Backup ring