N'on jekille)





- נוסדה בשנת 1985 בתל אביב.
 - מייסד יואל כהן (מנכ"ל).
 - מיקום האורזים 2 נתניה.
 - 4 כמות עובדים
- מייצגים מגוון חברות בתעשייה:











2

לקוחות מרכזיים







Nissan Aviation Itd









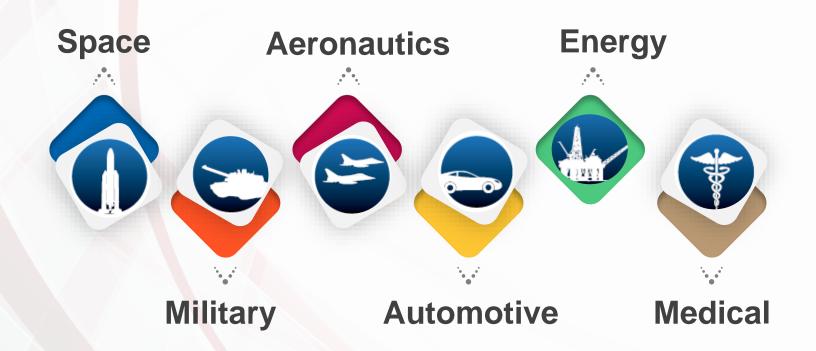




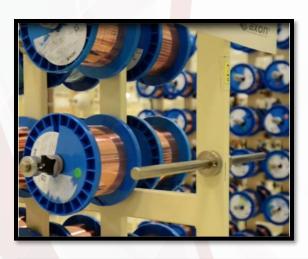


- 50 שנות ניסיון
 - קונצרן צרפתי
- מפעלים בכל רחבי הגלובוס
- צרפת, ארה"ב, הודו, סין, מקסיקו, הונגריה, לטביה ועוד!
 - מיוצגים על ידי ניסן מעל 35 שנה
 - מעל 3000 עובדים

Axon - תחומי עיסוק



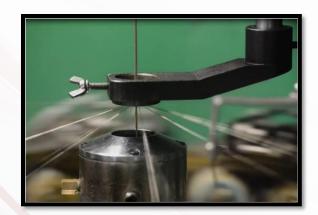
ProductionFrom Conductor to full Assembly













Axon's Wires & Cables

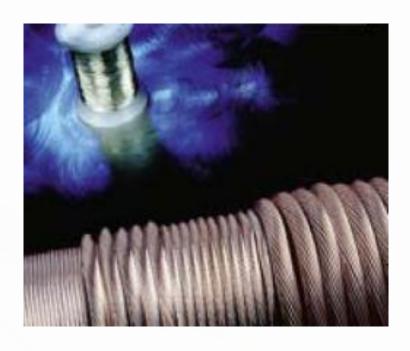


CONDUCTORS MATERIALS

- Own conductors manufacture
- A wide range
 - · single strand
 - multi-stranded
 - precision conductors
 - composite conductors

Product range

- SPC: silver plated copper
- TPC: tin plated copper
- SCA: silver plated copper alloy
- CuBe: silver plated copper beryllium alloy
- **SHT**: silver plated tin copper alloy
- Axalu: silver plated aluminium



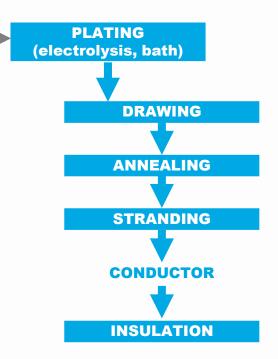
CONDUCTORS

Silver plating



Copper Aluminium Alloys

PLATING
Silver
Tin
Nickel
Gold







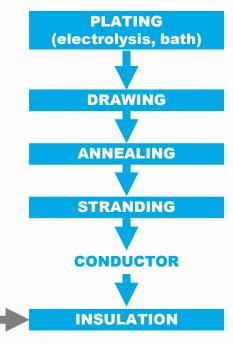


Gold plating

Wire Insulation







	FEP	PFA	PU	PTFE	Polyimide	Poliax (halogen free)	Cross-linked ETFE
Temperature (°C)	-90 à +200	-90 à +200	-40 à +80	-90 à +200	-80 à +200	-90 à +130	-90 à +180
Applications	AERO & space	AERO & space	Ground	All	Space	Naval	AERO & space

Expertise in Cables

- COMPOSITE CABLES
 - Multi-elements
 - Adapted construction to the need
 - Shielding, optimisation
 - Outer Jacket (Materials chosen per application)



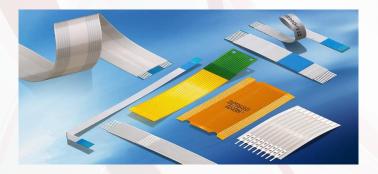




FFC

- Flat cables for connection between PCB'S.
- Low cost interconnection.
- Flat or round conductors.
- "Build It yourself" from the catalog.

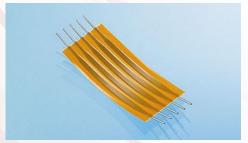














FFC

FFC- Flat Flexible Cables: AXOJUMP™



Flat Cables with round pins: AXOSTRIP™



Bulk Flat Flexible Cables: FLEXLINK™



FDC- Flat Display Connections: AXOLINK™

Flat Display Connections for High Speed (LVDS) and Ultra High Speed (UHS) transmission: FDC 100°



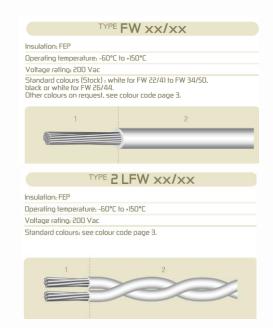
High flexible wires



- Silver Plated Copper (Alloy) conductor
- AWG22 AWG34
- Highly stranded conductor
- Insulation : FEP
- Temperature range : -60°C to +150°C
- Voltage rating: 200 Vac
- High flexlife
- Severe operating conditions in limited spaces







Insulation: FEP Operating temperature: -60°C to -150°C Voltage rating: 200 Vac Standard colours (Stock): white for FW 22/41 to FW 34/50, black or white for FW 26/44. Other colours on request, see colour code page 3.

Wire and Cable

Flexforce



High cross section area

High current carrying capacity: 1000 Amp

High temperature resistance: 150°C

Voltage rating: 600 V A.C.

Mechanical resistance (abrasion, cut-through...)

Chemical resistance to engine fluids

Flame retardant material

Halogen free

Light weight CCA conductors











Axon's Connectors & Harnesses

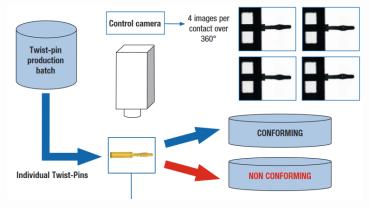


Axon': connector manufacturer

- Fully vertically integrated
 - Connector Design
 - Components machining
 - Components Plating
 - Components Molding
 - Components assembling
 - Cables/wires manufacturing
 - In-house test capability







100% vision test for contacts

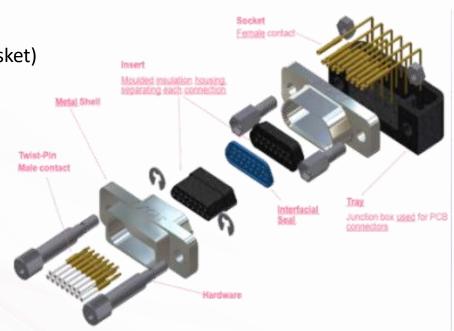




Plating bath

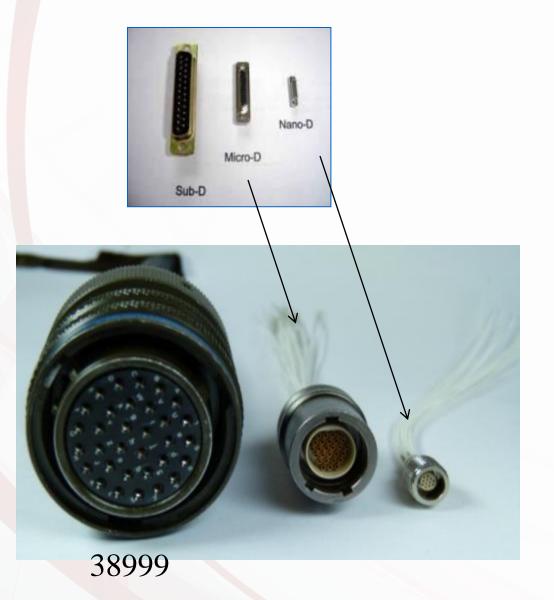
Micro-D Connectors

- Thanks to vertical integration
 - Design & Rapid prototyping (3D printing, 3D machining...)
 - Connectors
 - Molded and machined Inserts
 - Shells
 - Contacts (Twist Pin)
 - Sealing (interfacial sealing, orings, gasket)
 - Plating
 - Dust caps
 - ...
 - Backshells
 - Tests and qualification





From 38999 to circular microD & NanoD

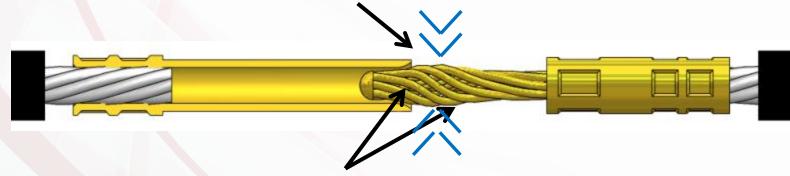


TWIST-PIN CONTACT

→ Made up of 10 strands of beryllium-copper and copper alloy twisted together, welded and bumped



Bump area is compressed inside the socket contact during insertion



Both socket contact chamfer and twist-pin hemispherical radius contribute to ensuring adequate insertion even in case of misaligment

Special Plating Line

- 100% Axon design
- A large number of plating baths

Chemical degreasing
Electrolytic degreasing
Chemical etching
Activation
Zincate coating
TopCoat coating
Electroless Ni plating
Ni plating
Cu plating
Zn-Ni plating
Ag strike
Ag plating
Au plating



Zinc Nickel process

- Operating range
 - Electroless Nickel (20 μm)
 - Zinc Nickel (10 μm)
 - Black passivation
 - Sealer





After 500h



- Salt spray resistance = 500h
- Contact resistance: 15 mΩ
- Black matt finish
- Passivation without Cr VI
- RoHS compliant



Micro D range



- MicroD connectors
 - Plastic and Metal shell
 - Up to 120 ways
 - Pigtails, solder cup and PCB (CBR, BS, 0.075" or 0.100")
- Characteristics
 - 1.27 mm (0.05") pitch
 - 3A per contact
 - Standard Micro-D
 - \Rightarrow MIL-STD 83513 (US std)

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- ROHS compliant
- ITAR free

- 2022

MICRO-D STANDARD RANGE

- Plastic shell from 9 way to 51 way.
 - 9 to 37 way \Rightarrow 2 rows.
 - 51 way \Rightarrow 3 rows.
- Metal shell from 9 way to 120 way.
 - 100 & 120 way \Rightarrow 4 rows.
- ⇒ COLOR CODING AVAILABLE ON PIGTAIL FOR CABLING FACILITIES.
- ⇒ STANDARD PLASTIC AND STANDARD METAL SHELL ARE NOT COMPATIBLE DUE TO THE HEIGHT









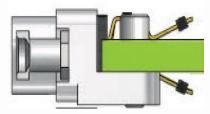
PCB Micro-D

Available in two pitches and two configurations for microD

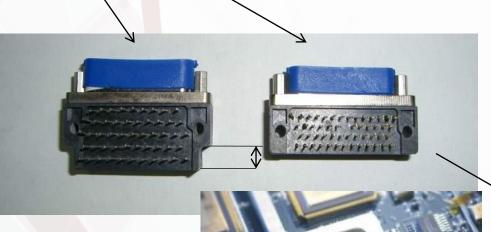
• Vertical mount and right angle mount

Surface Mount

• Pitch 0.100" and 0.075" for the PCB layout



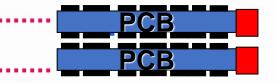
Surface mount Technology (Edge)









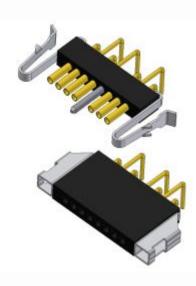


11mm

16mm

MICROSTRIP CONNECTORS

- □ Pigtails and PCB connectors
- Pitch 0.050"
- Available in several versions
 - ✓ Straight
 - Right angle
 - ✓ Single or double raw





- Available in several dimensions
 - √ 7 way
 - √ 10 way
 - √ 13 way
- Hardware options:
 - ✓ Polarization by guide pin
 - Latched retention

COMBO µD CONNECTOR RANGE

Main electrical characteristics

Available with coaxial contacts

50 ohms

75 ohms

















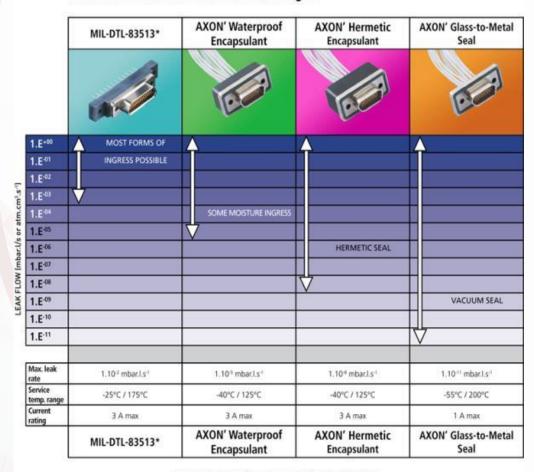


Up to 20A



HERMETIC MICRO-D CONNECTORS

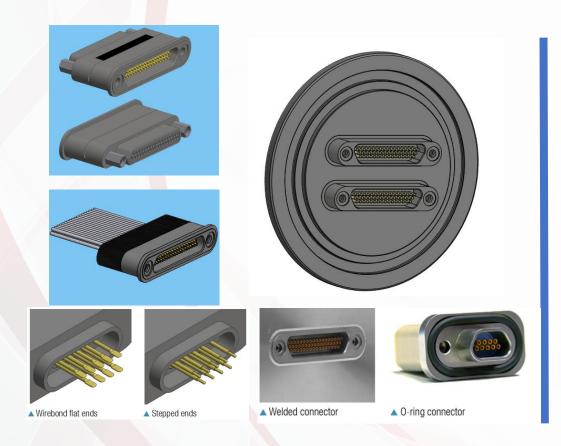
Hermetic connectors: AXON' Technologies



For other operating performances please refer to MIL-DTL-83513

^{* =} With or without seal depending on the environnement

Hermax: hermetic connector



- Hermax connectors
 - Glass to metal seal
 - Up to 51 ways
 - Stainles steel 304L shell
 - Laser weldable or Gasket mount
 - Pigtails, solder cup and PCB (CBR, BS, 0.075" or 0.100")
- Characteristics
 - 1.27 mm (0.05") pitch
 - 3A per contact
 - Leak rate < up to 1.10⁻¹¹ mbar.L/s
 - -55°C to 150°C
 - Standard Micro-D
 - \Rightarrow MIL-STD 83513 (US std)
 - ROHS compliant
 - ITAR free

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New nanoD connectors

- Extreme Miniaturisation
 - > Twist pin contact
 - ➤ 1 Amp continuous contact
 - > 9/15/25/37/51 ways
 - Pigtails
 - > PCB Connectors BS, CBR, SMV, SMH
 - > 1 & 2 rows
 - > EMI Pigtails with backshells
 - > IR 5000Mohms/100VDC







Nano D range

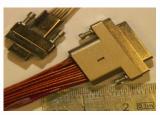
Inline connector







Jumper Male/Male



Pigtail with backshell: EMI range



SMV female connector



BS female connector



CBR female connector

NanoD connectors:

- For cables : Pigtail, Jumper, EMI range → Male and female
- For PCB : BS, CBR, SMV, SMH → Male and Female
- 1 and 2 rows

Characteristics

- Extreme miniaturisation
- 0.635mm (.025") contact spacing
- High reliability twist pin contacts

31

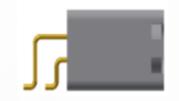
- Rated for 1 A.
- Standard Nano-D
- ⇒ MIL-STD 32139 (US std)
 - ROHS compliant
 - ITAR free

h 2022

New nanoD connectors

SMV & SMH Surface mount horizontal & vertical







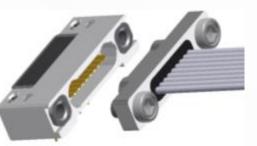




CBR Plug



1 row connector



• Hermetic





Circular Nano D

- Circular Connector with a NanoD pitch: 0.635mm
- → Miniaturization :- Ø9mm for nanoD 15 ways
 - Ø16mm for microD 19ways
- → Fast mating and fixing: threaded coupling







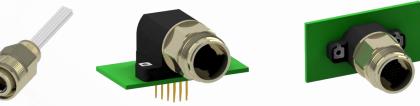
Metallic Circular Micro-D

Standard Range



Circular Nano D

- 3 sizes: 15, 25, 37 ways like rectangular connector
- Pigtail and PCB connector (CBR and BS) configurations



Shells styles











Oval panel mount shell

In-line shell without funel In-line shell with funel

Custom connector based on micro/nano D range

Flexible PCB terminated on Micro-D connectors

- Custom backshell
- Custom overmould







MicroD shell integrated in electric box

Integration of circular Micro-D in customer mechanical parts







With high EMI performance (80dB @ 1GHz). Special MicroD, EMI improved on all connection.





Custom hermetic nano D connector

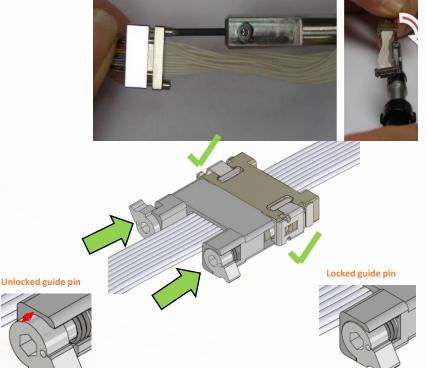


Right angle wires exit

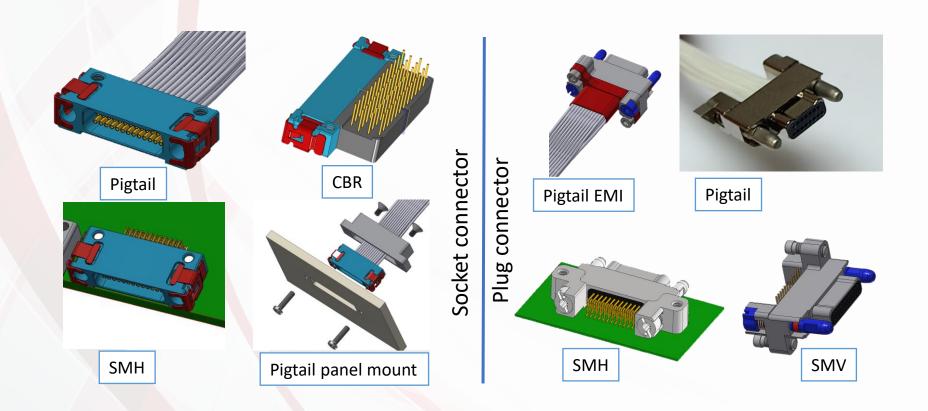


Fast Lock Nano-D Connectors

- On Standard NanoD connectors MIL32139
 - Some screws can be lost during delivery
 - Meticulous task for mating
 - Side by side action
 - Big tightening tool
- On Nano-D Fast-lock
 - No more screw for locking
 - Guide-pins to improve the mating sequence
 - Fast integration



Fast Lock Nano-D Connectors

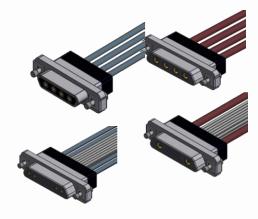


NESTY CONNECTORS

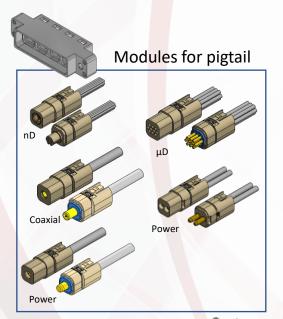
Our current range:

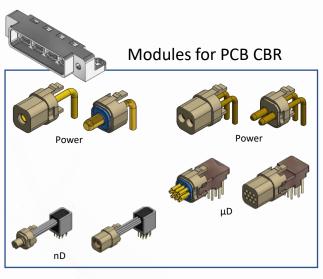
- MDCA Combo connectors
 - Only 4 standard contact arrangements available
 - Contacts not managed by Axon' / expensive costs
 - Performances up 20A Max for AWG12
 - Standard hardware available only
 - Customers always want custom connectors (= High Costs)
- Versatys Connectors
 - Only 2 contact arrangements available (With AWG12 contacts)
 - Contact managed by Axon' / lower prices than the ones for MDCA
 - High performances till 40A for AWG12
 - Fast locking hardware (D-Click) available
 - Removable contacts

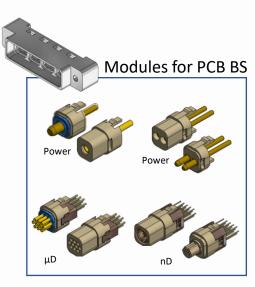




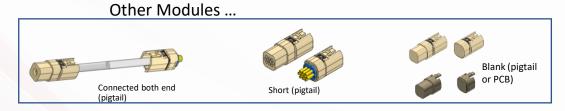
NESTY: Modular connectors





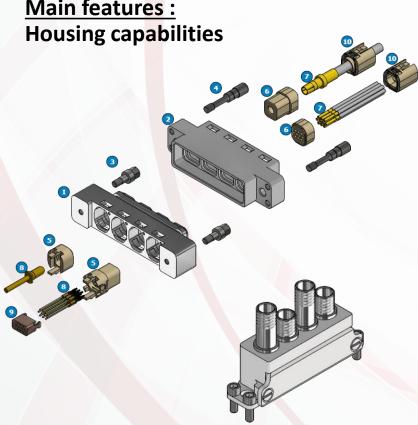






NESTY: Modular connectors

Main features:



Each cavity accepts all module kinds & genders

Each cavity is EMI Protected – Covered by metal → For signal segregation

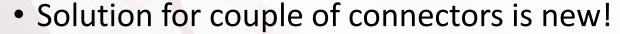
→ Rear backshell available to complete the signal integrity

NESTY: Modular connectors

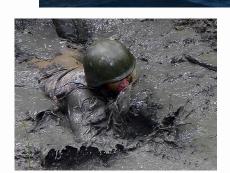


MicroD connector and watertightness

- Water impact : humidity and liquid ingress under shallow water
 - Not for submarine application



- For soldier in river, in the mud.
- For automotive sport
- For waterproofness of specific MicroD arrangement
- •



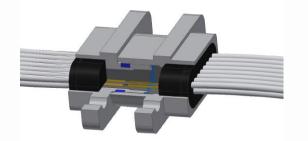
Micro D IP68

Only plug shell is specific (but similar price as standard)



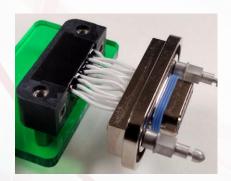






• Compatible D-click, Combo, High-density, custom MicroD configuration







HARNESS SHOP

- Workshops dedicated to high tech and complex assemblies
- France, Latvia, China, India, USA, Mexico

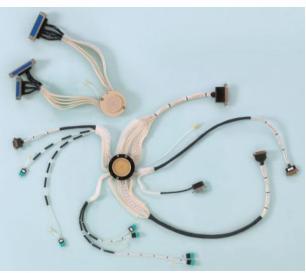




Complex harnessing

 High quality, high complexity harnessing using Axon' connector and other.





Complex harness with overmolding and specific connector

EMC

Harness = physically long part of a system

→ can be a major contributor to EMC related issues.

Harness technologies for EMC environment

⇒Wires.

⇒ Backshells.

⇒Connectors.



Each components has an impact on EMC performances

ASSEMBLIES









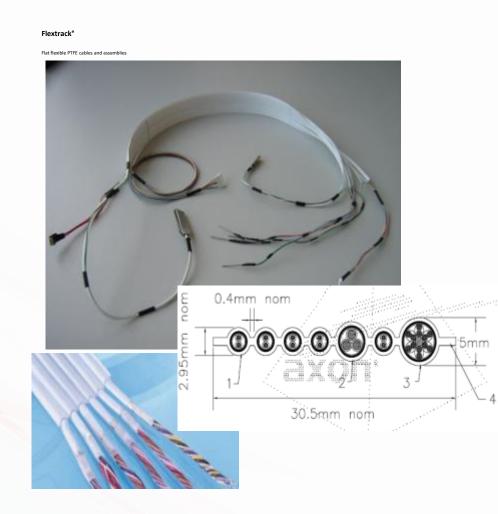
Flat versus round constructions

Silform°

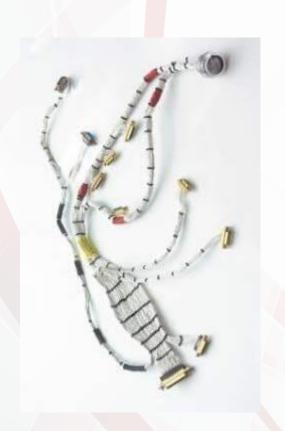
Flat flexible Silicon cables and assemblies



- Hardness from 20 to 60 shores
- Thin cables
- Multi elements : wires, pairs, shielded wires and pairs, coax...



Multi branches constructions





Combo HD

➤ NanoD & microD







Circular Assemblies



Wire and Cable

AXOVOLT High Voltage wires





High Voltage 18 & 20 kV DC.
 (From sea level to 21,000 meters)



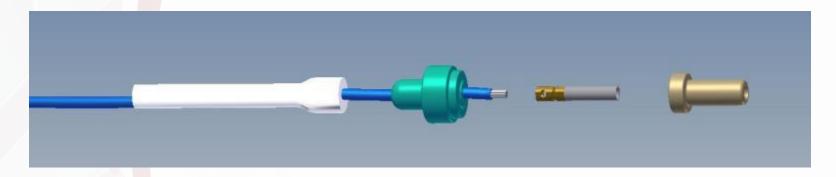
 Silicone coated version to achieve an excellent bonding for silicone rubber potting.

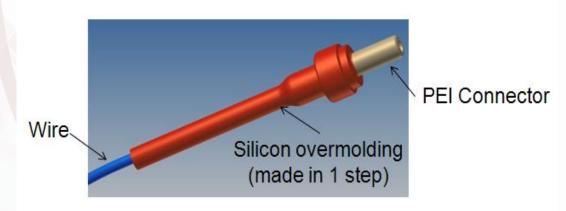
High Flexibility.

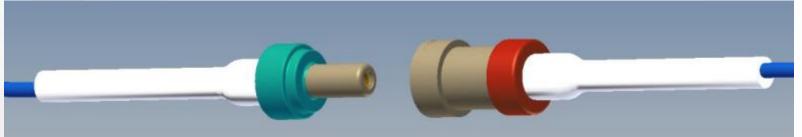
Small diameter



Axovolt° harnesses constructions







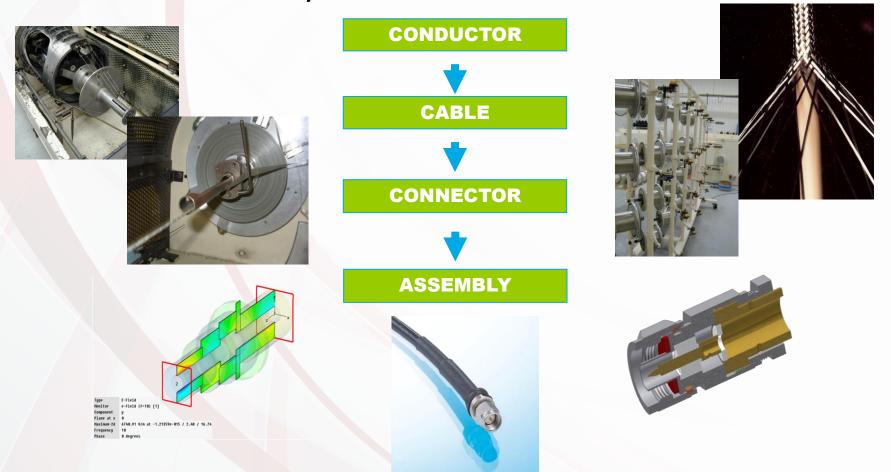
Axon's Microwave, Data Transfer & High Data



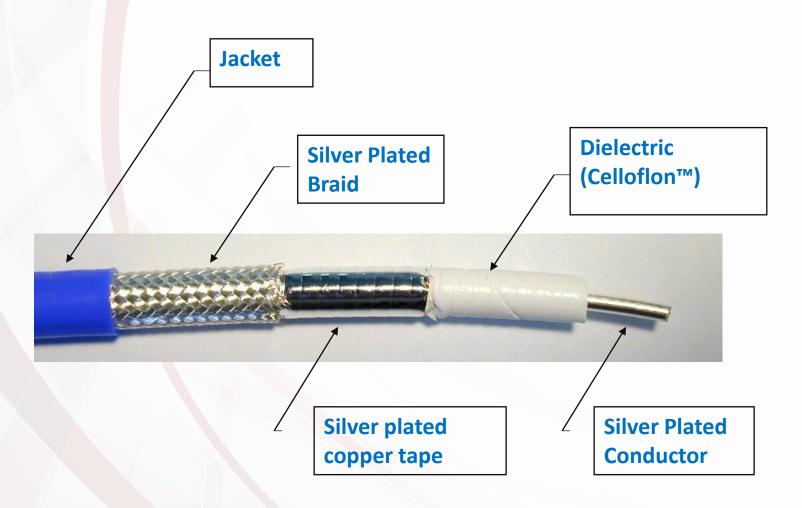
RF Assemblies From OD 1.5 to 20 mm up to 50 GHz Garanteed Insertion Loss Comparison 2.4 to 11 mm OD cables, solid conductor 5.0 **Q-Band** -11Y Insertion Loss (dB/m) -8G 8N X-Band -KW -5D 2.0 Ka-Band -4HK **4**H **K-Band** —3Q **Ku-Band** 11Y -Ax2.4 10 20 25 30 35 5 15 40 45 50 Frequency (GHz)

RF Microwave by Axon'

 To propose a complete RF solution from the conductor to the assembly:



CONSTRUCTION



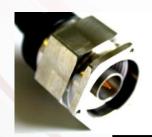
Connectors

MAIN CONNECTORS USED

- □ **SMA** (26.5 GHz),
- □ **2.9** (40 GHz),
- □ **2.4** (50 GHz),
- □ **N** (18 GHz),
- □ **TNC** (18 GHz),

AXON' MANUFACTURE
THEIR OWN CONNECTORS FOLLOWING THE
NORMALIZED INTERFACE











1

SMA

2.9

2.4

AXOWAVE LIGHTWEIGHT™

Lightweight solution with mass saving near 30%:

Product	Characterisics	Status	Family			
AXOWAVE L113SK	DC - 12.4 GHz with N	Available	Lightweight 11 mm; Mass: -18 % IL: -26% at 12.4 GHz			
AXOWAVE L77SK	DC - 18 GHz with SMA, TNC, N	Available	Lightweight 8 mm; Mass: -34 %			
AXOWAVE L53SK	DC - 26.5 GHz with SMA, TNC, N	Available	Lightweight 5 mm; Mass: -30 %			





Axon': fully integrated

- Fully integrated
 - Conductor manufacturing
 - Cable manufacturing
 - Connector manufacturing
 - Assembly/harness manufacturing
 - In-house test capability



Conductor stranding



Shield braiding

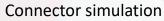


Thermo-plastic extrusion



67 GHz 4 ports VNA



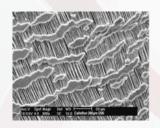




Connector design

AXOWAVE Cable construction

	AXOWAVE	AXOWAVE LIGHTWEIGHT	AXOWAVE EXTRAFLEX			
Conductor	Solid or Stranded Silver Plated Copper	Solid Silver Plated Copper Clad Aluminum	Stranded Silver Plated Copper Alloy			
Dielectric	Celleflon	Celloflon	Celloflon			
Shielding	SPC tape + SPC braid	SPC tape + SPC / Aluminum / SPCCA braid	SPC tape + SCA braid			
Jacket	FEP, PU	FEP, PFA	PFA, PU			
Impedance	50 ohms	50 ohms	50 ohms			
Specificities		≈ 30 % mass save	≥ 100 000 flex cycles (up to 3 000 000 for U50MR)			







AXOWAVE assembly

 Specific connectors specially develop for each cable for optimal performances



Choice of connectors

New	01d reference	2.4 mm plug straight	2.9 mm (K) plug straight	SMA plug straight	SMA jack straight	SMA plug swept 90°	SMA jack swept 90°	N plug straight	N plug swept 90°	N jack straight	TNC plug straight	TNC plug swept 90°
C32SZ	30	•		•	•							
C37MK	38			•	•	•	•					
C40SK	4H		•									
C53MK	5T			•	•	•	•	•	•		•	•
C54SK	5D			•	•	•	•	•	•		•	•
C54MK	5L			•	•	•	•	•	•		•	•
C62MR	5T-PU			•	•	•	•	•	•		•	•
C80MK	8M			•		•		•	•	•	•	•
C80SK	8N			•		•		•	•	•	•	•
C90MR	8M-PU			•				•	•	•	•	•
C90SR	8N-PU			•				•	•	•	•	•
C107MK	11X							•				
C145MK	15P							•			•	
C152MR	15P-PU							•			•	
C200MR	20W							•				

On request an over-moulding can replace the cable / connector connection to ensure a good seal and a better mechanical retention.



- High quality manufacturing
 - Up to 67 GHz
 - Low insertion loss
 - Low VSWR: < 1.25 over the frequency range
 - Good Shielding effectiveness: >90 dB up to 18 GHz
 - Phase matching: +/- 0.157°/m/GHz

AX and QFX: substitute to semirigid cable

- What is a semi-rigid coaxial cable?
 - Coaxial cable with solid shield
 - Need tools for bending
 - Standardize dimension



- Axon' hand-formable substitute: QFX family
- Axon' flexible substitute: AX family



Same dimension as semi-rigid => same connectors



MIL-STD-1553B



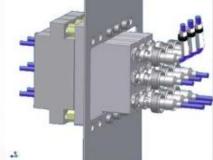
- Complete Bus 1553 range of solution for Aeronautic and space application
- Large heritage (Arianne 5, VEGA, Airbus A350...)



AMB: In-line coupler



ADB: Box coupler



Rack coupler



High data rate expetise

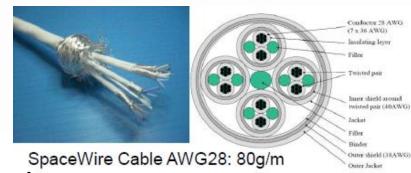
Limiting signal distortion with low insertion loss cable
 =>low dielectric constant material



- Complex cable construction
 - Shielding
 - Assembling

LVDS/Space-Wire

- ESCC qualified since 2006
- Data rate: up to 400 MB/s
- up to 400Mb/s



- 4 Shielded twisted pairs 100 ohms
- MicroD 9 ways with special EMI backshell



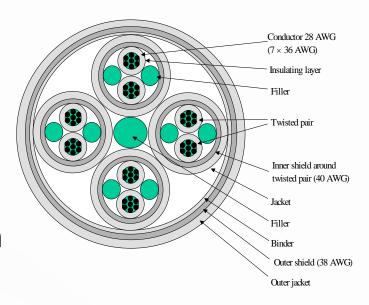




AXON' space wire cable

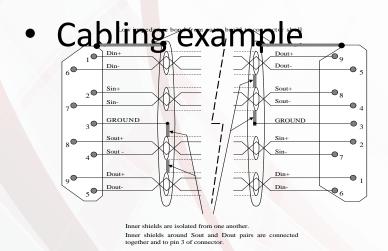
- ESCC 3902/003
 - Variant 1 : AWG28
 - P532242
 - Variant 2: AWG26
 - P544806

 On Both variant, dielectric material is taped celloflon with a thin layer of PFA (to reduce risk of celloflon crushing)



AXON' space wire harness

• μD connector is ESCC3401- 029 EPPL2 since 2006





Axon microD Ethernet Solution Cat6A



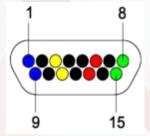
•Ethernet Cat.6a cables

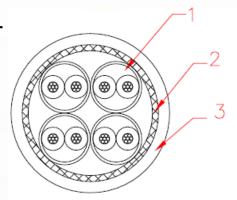
1: 4 x 100 ohms shielded a-PTFE (alveolar PTFE dielectric) AWG 2707 pairs

2: Shielded braid

3: FEP, PU or 0HAL jacket

- Good EMI protection
- Low attenuation
- Possibility to use various connectors (RJ45, micro D, D38999...)
- Data rate: up to 10 GB/s for 4 (2.5 GB/s per pair)



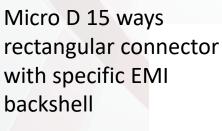


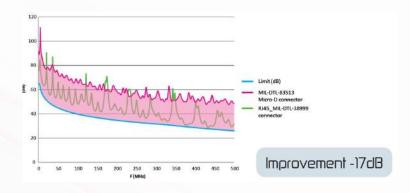
Axon microD Ethernet Solution Cat6A Harnesses





Micro D 19 ways circular connector





IEEE1394 harnesses

- HARNESS DESCRITPION
 - Interconnect solution:
 - Quadrax Contact
 - D38999 Connector
 with 2 or 4 contacts cavities
 - Backshell Strain relief style





MicroMach connectors

- Very close in size to the 9 way Micro-D
- =>Little additional footprint required on e
- Has matched 100 ohm impedance pairs,
- => Provides excellent continuity of signal.
- Enjoys a robust EMC design, providing protection for both the cable and the equipment.
- Capable of data rates well in excess of typical SpaceWire performance – up to 3Gb/s
- => Can be use for Ethernet Cat6a



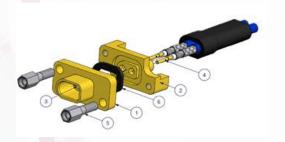
AXOMach 10 Gbps Data transmission



- Data rate up to 40 Gb/s (10 Gb/s per channel)
- 1 channel is composed by 2 microwave cable 50 ohms
- Low skew: < 10 ps per mated pair
- Low crosstalk: < -38 dB @ 10 GHz
- Improved EMC behavior: Shielding effectiveness for 1 m link < -60 dB up to 10 Ghz
- Open solution not dedicated to a digital logic family standard (LVDS, LVPECL,CML,...)

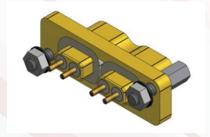
AXOMACH

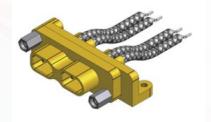
Specific connectors, from 1 to 4 channels





Cable mount, Panel mount, SMD, SMA connectors available







The AXON' Laboratory : EXTENSIVE INTERNAL TEST FACILITIES

- Dimensional tests
- Mechanical tests : traction/flexion/torsion/folding/vibration...
- Electric test: continuity/insulation/dielectric/...
- Aging test: temperature/salt spray...
- Solderabilty
- Microwave
- High tension (A.C. / D.C.)
- X-ray tests
- EMI tests

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